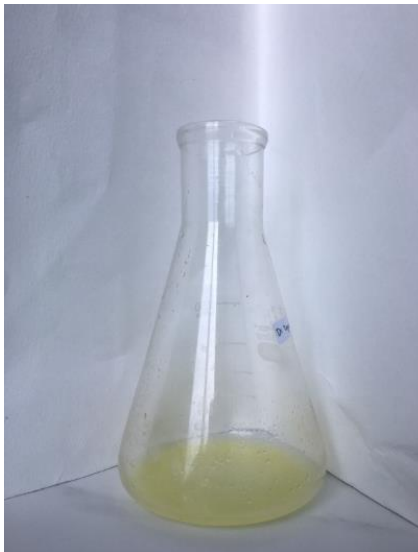
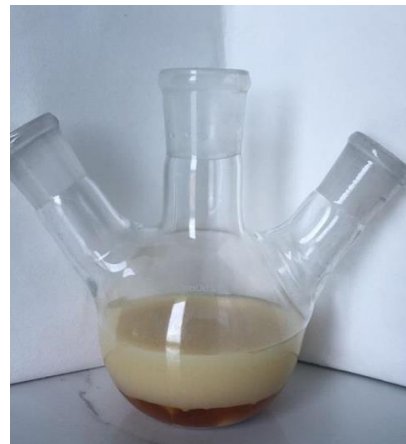
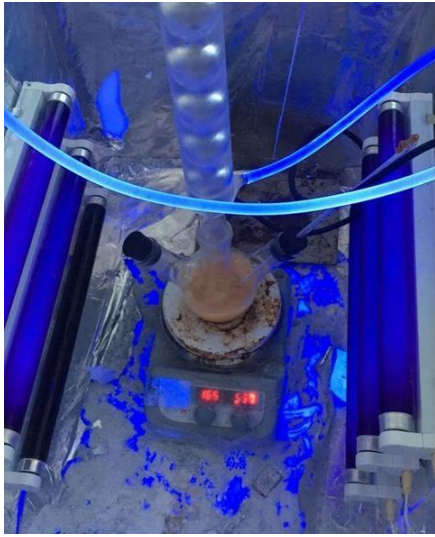


LAMPIRAN

A. Dokumentasi Penelitian





B. Perhitungan

Menghitung %FFA

N NaOH = 0,1M

BM Asam lemak = 856 gr/mol

Massa minyak = 4 gram

V NaOH = 0,6 mL

$$\%FFA = \frac{NaOH \times n \times NaOH \times BM \text{ Asam Lemak Beb}}{(\text{Berat Sampel} \times 1000) \times 100\%}$$

$$\%FFA = \frac{0,6 \times 0,1 \times 856}{(4 \times 1000) \times 100\%}$$

$$\%FFA = 1,28\%$$

Menghitung Rasio Umpan

Rasio molar = 1:10

Massa Minyak Jelantah = 80 gram

Mol minyak jelantah = $\frac{\text{massa minyak jelantah}}{BM \text{ minyak jelantah}}$

$$= \frac{80 \text{ g}}{856 \text{ g/mol}}$$
$$= 0,09346 \text{ mol}$$

Mol metanol = 10 x mol minyak jelantah

$$= 10 \times 0,09346$$
$$= 0,93458 \text{ mol}$$

Massa metanol = mol metanol x BM metanol

$$= 0,93458 \text{ mol} \times 32,04 \text{ g/mol}$$
$$= 29,9439 \text{ g}$$

Volume metanol = $\frac{\text{massa metanol}}{\rho \text{ metanol}}$

$$= 29,9439 \text{ g} / 0,7915 \text{ g/mL}$$
$$= 37,8319 \text{ mL}$$

Rasio molar = 1:12

Massa Minyak Jelantah = 80 gram

Katalis

2wt% 1,6 g

3wt% 2,4 g

4wt% 3,2 g

Katalis

$$\begin{aligned} \text{Mol minyak jelantah} &= \frac{\text{massa minyak jelantah}}{\text{BM minyak jelantah}} && \begin{array}{l} 2\text{wt\%} \quad 1,6 \text{ g} \\ 3\text{wt\%} \quad 2,4 \text{ g} \\ 4\text{wt\%} \quad 3,2 \text{ g} \end{array} \\ &= \frac{80 \text{ g}}{856 \text{ g/mol}} \\ &= 0,09346 \text{ mol} \end{aligned}$$

$$\begin{aligned} \text{Mol metanol} &= 12 \times \text{mol minyak jelantah} \\ &= 12 \times 0,011682 \\ &= 1,1215 \text{ mol} \end{aligned}$$

$$\begin{aligned} \text{Massa metanol} &= \text{mol metanol} \times \text{BM metanol} \\ &= 1,1215 \text{ mol} \times 32,04 \text{ g/mol} \\ &= 35,9327 \text{ g} \end{aligned}$$

$$\begin{aligned} \text{Volume metanol} &= \frac{\text{massa metanol}}{\rho_{\text{metanol}}} \\ &= \frac{35,9327 \text{ g}}{0,7915 \text{ g/mL}} \\ &= 45,3982 \text{ mL} \end{aligned}$$

$$\text{Rasio molar} = 1:14$$

$$\text{Massa Minyak Jelantah} = 80 \text{ gram}$$

Katalis

$$\begin{aligned} \text{Mol minyak jelantah} &= \frac{\text{massa minyak jelantah}}{\text{BM minyak jelantah}} && \begin{array}{l} 2\text{wt\%} \quad 1,6 \text{ g} \\ 3\text{wt\%} \quad 2,4 \text{ g} \\ 4\text{wt\%} \quad 3,2 \text{ g} \end{array} \\ &= \frac{80 \text{ g}}{856 \text{ g/mol}} \\ &= 0,09346 \text{ mol} \end{aligned}$$

$$\begin{aligned} \text{Mol metanol} &= 14 \times \text{mol minyak jelantah} \\ &= 14 \times 0,011682 \\ &= 1,30841 \text{ mol} \end{aligned}$$

$$\begin{aligned} \text{Massa metanol} &= \text{mol metanol} \times \text{BM metanol} \\ &= 1,30841 \text{ mol} \times 32,04 \text{ g/mol} \\ &= 41,9215 \text{ g} \end{aligned}$$

$$\begin{aligned} \text{Volume metanol} &= \frac{\text{massa metanol}}{\rho_{\text{metanol}}} \\ &= \frac{41,9215 \text{ g}}{0,7915 \text{ g/mL}} \\ &= 52,9646 \text{ mL} \end{aligned}$$

UJI KARAKTERISTIK BIODIESEL

| NO | SAMPel | Jumlah Katalis | WAKTU | Densitas 850-890 (kg/m3) | | | Viskositas 2,4 - 6 cst | | | | waktu 1 | waktu 2 | average | V Biodiesel awal | V Biodiesel akhir | Kadar Air (%) |
|----|-----------------------|----------------|-------|--------------------------|---------------------|---------------------|------------------------|-------------|-------|------------|---------|---------|---------|------------------|-------------------|---------------|
| | | | | M Biodiesel + piknometer | M piknometer kosong | V piknometer (gram) | DENSITAS (Kg/l) | M Biodiesel | YIELD | VISKOSITAS | | | | | | |
| 1 | 1:10 | 2wt% | 3 jam | 20.846 | 12.159 | 10 | 0.869 | 71.096 | 88.87 | 5.0568525 | 10.22 | 10.15 | 10.185 | 81.885 | 81.842 | 0.053 |
| 2 | | 3wt% | | 20.917 | 12.137 | | 0.878 | 70.469 | 88.09 | 5.049405 | 10.15 | 10.19 | 10.17 | 80.298 | 80.261 | 0.046 |
| 3 | | 4wt% | | 20.952 | 12.14 | | 0.881 | 67.494 | 84.37 | 5.38206 | 10.96 | 10.72 | 10.84 | 76.638 | 76.601 | 0.048 |
| 4 | 1:12 | 2wt% | 3 jam | 20.72 | 12.127 | | 0.859 | 72.148 | 90.19 | 5.2653825 | 10.62 | 10.59 | 10.605 | 84.002 | 83.961 | 0.048 |
| 5 | | 3wt% | | 20.883 | 12.138 | | 0.875 | 71.004 | 88.76 | 5.4689475 | 11.09 | 10.94 | 11.015 | 81.233 | 81.194 | 0.048 |
| 6 | | 4wt% | | 20.954 | 12.17 | | 0.878 | 69.975 | 87.47 | 4.7738475 | 9.21 | 10.02 | 9.615 | 79.705 | 79.662 | 0.054 |
| 7 | 1:14 | 2wt% | 3 jam | 20.926 | 12.17 | | 0.876 | 72.881 | 91.10 | 4.443675 | 8.7 | 9.2 | 8.95 | 83.275 | 83.235 | 0.047 |
| 8 | | 3wt% | | 20.851 | 12.135 | | 0.872 | 71.329 | 89.16 | 5.0643 | 10.46 | 9.94 | 10.2 | 81.874 | 81.837 | 0.045 |
| 9 | | 4wt% | | 20.826 | 12.156 | | 0.867 | 70.811 | 88.51 | 4.523115 | 8.8 | 9.42 | 9.11 | 81.714 | 81.674 | 0.049 |
| 10 | 1:14 (Reusability 1) | 2wt% | 3 jam | 20.851 | 12.16 | | 0.869 | 72.683 | 90.85 | 5.01465 | 9.97 | 10.23 | 10.1 | 83.671 | 83.630 | 0.049 |
| 11 | 1:14 (Reusability 2) | 2wt% | | 20.796 | 12.135 | | 0.866 | 69.946 | 87.43 | 5.0816775 | 10.05 | 10.42 | 10.235 | 80.796 | 80.760 | 0.045 |
| 12 | 1:14 (Tanpa sinar UV) | 2wt% | | 20.853 | 12.121 | | 0.873 | 69.567 | 86.96 | 5.158635 | 10.27 | 10.51 | 10.39 | 79.711 | 79.669 | 0.053 |

C. Lampiran Hasil Uji

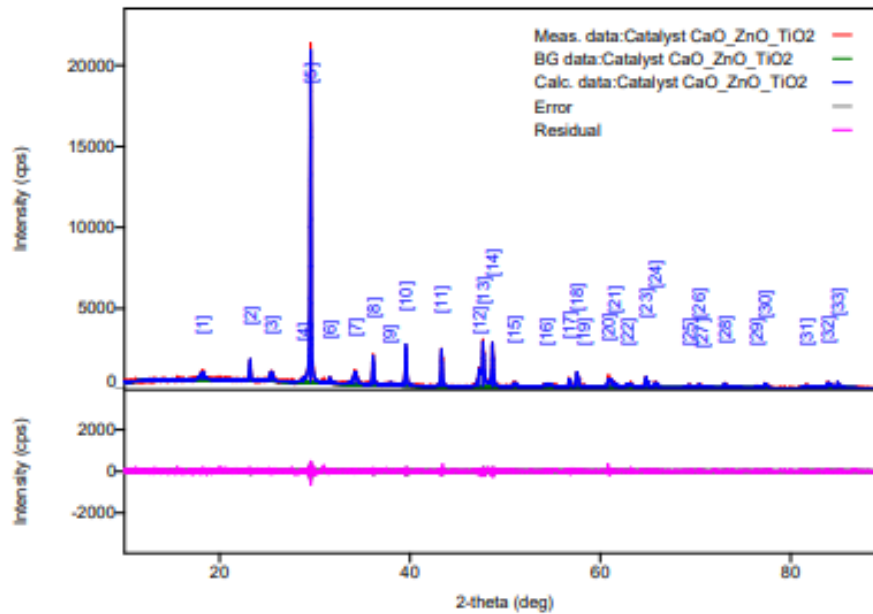
Uji XRD

Peak List

General information

| | | | |
|---------------|------------------------------|------------------|---------------------|
| Analysis date | 2022/06/16 14:48:45 | Measurement date | 2022/06/16 14:25:01 |
| Sample name | | Operator | administrator |
| File name | Catalyst CaO_ZnO_TiO2.ras | | |
| Comment | | | |

Measurement profile



Peak list

| No. | 2-theta(deg) | d(ang.) | Height(cps) | FWHM(deg) | Int. I(cps deg) | Int. W(deg) | Asym. factor |
|-----|--------------|-------------|-------------|-----------|-----------------|-------------|--------------|
| 1 | 18.23(2) | 4.864(6) | 284(49) | 0.46(4) | 188(14) | 0.66(16) | 2.6(6) |
| 2 | 23.227(9) | 3.8265(14) | 933(88) | 0.152(11) | 182(7) | 0.20(3) | 3.4(14) |
| 3 | 25.403(9) | 3.5034(12) | 395(57) | 0.36(3) | 178(11) | 0.45(9) | 0.7(3) |
| 4 | 28.79(2) | 3.098(2) | 124(32) | 0.18(7) | 24(10) | 0.20(13) | 1(2) |
| 5 | 29.564(3) | 3.0191(3) | 16060(366) | 0.140(3) | 3008(21) | 0.187(6) | 1.66(16) |
| 6 | 31.57(3) | 2.831(2) | 272(48) | 0.14(7) | 74(9) | 0.27(8) | 1.8(14) |
| 7 | 34.23(3) | 2.618(2) | 536(67) | 0.40(3) | 325(10) | 0.61(9) | 1.0(3) |
| 8 | 36.120(8) | 2.4847(6) | 1480(111) | 0.139(12) | 308(8) | 0.21(2) | 1.3(4) |
| 9 | 37.892(19) | 2.3725(11) | 124(32) | 0.20(5) | 48(6) | 0.39(15) | 0.5(7) |
| 10 | 39.565(6) | 2.2760(3) | 2192(135) | 0.138(8) | 428(8) | 0.195(16) | 1.3(2) |
| 11 | 43.310(6) | 2.0874(3) | 2064(131) | 0.131(8) | 378(8) | 0.183(16) | 1.2(2) |
| 12 | 47.270(9) | 1.9214(3) | 813(82) | 0.20(3) | 274(28) | 0.34(7) | 1.1(2) |
| 13 | 47.666(3) | 1.90635(11) | 2364(140) | 0.146(10) | 574(28) | 0.24(3) | 1.1(2) |

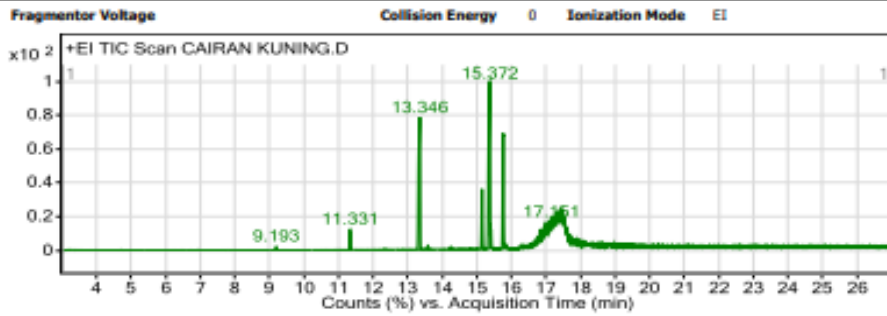
| | | | | | | | |
|----|------------|-------------|-----------|-----------|---------|-----------|----------|
| 14 | 48.666(7) | 1.8695(3) | 2366(140) | 0.147(10) | 532(11) | 0.225(18) | 1.2(3) |
| 15 | 50.94(5) | 1.7912(17) | 176(38) | 0.36(4) | 77(7) | 0.44(13) | 0.8(5) |
| 16 | 54.34(5) | 1.6868(15) | 112(31) | 1.06(9) | 151(9) | 1.4(5) | 0.71(11) |
| 17 | 56.706(6) | 1.62200(16) | 493(64) | 0.137(13) | 87(4) | 0.18(3) | 0.71(11) |
| 18 | 57.556(11) | 1.6001(3) | 838(84) | 0.177(13) | 209(6) | 0.25(3) | 1.0(3) |
| 19 | 58.26(4) | 1.5823(9) | 106(30) | 0.15(5) | 23(4) | 0.22(10) | 1.3(18) |
| 20 | 60.879(9) | 1.5204(2) | 367(56) | 0.51(3) | 231(10) | 0.63(12) | 0.67(16) |
| 21 | 61.521(10) | 1.5061(2) | 226(43) | 0.15(2) | 41(5) | 0.18(6) | 0.67(16) |
| 22 | 62.871(19) | 1.4770(4) | 149(35) | 0.76(6) | 139(7) | 0.9(3) | 0.67(16) |
| 23 | 64.819(16) | 1.4372(3) | 580(70) | 0.184(19) | 168(6) | 0.29(5) | 1.6(8) |
| 24 | 65.754(10) | 1.41902(19) | 276(48) | 0.23(3) | 87(5) | 0.31(7) | 0.5(3) |
| 25 | 69.32(2) | 1.3544(4) | 150(35) | 0.16(3) | 37(4) | 0.25(9) | 1.0(7) |
| 26 | 70.39(3) | 1.3365(4) | 161(37) | 0.18(3) | 39(14) | 0.24(14) | 3(2) |
| 27 | 70.71(7) | 1.3312(12) | 45(19) | 0.3(3) | 20(14) | 0.5(5) | 3(2) |
| 28 | 73.08(3) | 1.2938(4) | 256(46) | 0.18(3) | 57(5) | 0.22(6) | 2.2(18) |
| 29 | 76.41(4) | 1.2455(6) | 110(30) | 0.15(5) | 25(4) | 0.23(10) | 0.6(9) |
| 30 | 77.27(2) | 1.2338(3) | 262(47) | 0.21(2) | 66(5) | 0.25(6) | 0.6(3) |
| 31 | 81.65(4) | 1.1782(4) | 130(33) | 0.41(8) | 113(7) | 0.9(3) | 0.8(4) |
| 32 | 83.92(2) | 1.1521(2) | 261(47) | 0.26(4) | 124(6) | 0.47(11) | 1.0(4) |
| 33 | 84.936(9) | 1.14087(10) | 336(53) | 0.099(19) | 71(4) | 0.21(5) | 1.3(6) |

Hasil Uji GC-MS

Qualitative Analysis Report

| | | | |
|-------------------------------|---|-------------------------------|--|
| Data Filename | CAIRAN KUNING.D | Sample Name | CAIRAN KUNING |
| Sample Type | | Position | 4 |
| Instrument Name | GCMSMS | User Name | |
| Acq Method | SCAN UMUM.M | Acquired Time | 2/28/2023 1:15:29 PM |
| IRM Calibration Status | Not Applicable | DA Method | default.m |
| Comment | | | |
| Expected Barcode | | Sample Amount | |
| Dual Inj Vol | 1 | TuneName | atunes_elex.tune.xml |
| TunePath | D:\MassHunter\GCMS\1\7000 | TuneDateStamp | 2023-01-27T16:45:03+07:00 |
| MSFirmwareVersion | DSP: 7000.3509, qqqServer: G.7000.058-RUN | OperatorName | |
| RunCompletedFlag | True | Acquisition SW Version | MassHunter GC/MS Acquisition B.07.06.2704 18-Jul-2017 Copyright © 1989-2017 Agilent Technologies, Inc. |

User Chromatograms



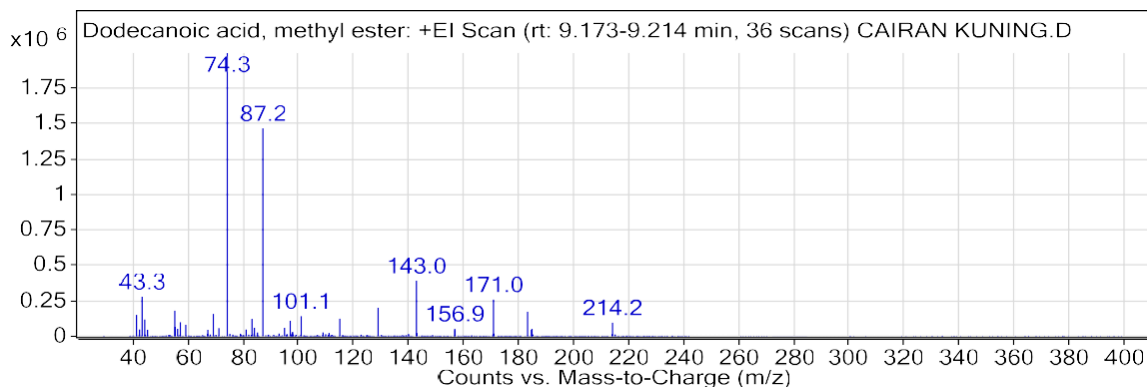
Integration Peak List

| Peak | Start | RT | End | Height | Area | Area % |
|------|--------|--------|--------|-------------|-------------|--------|
| 1 | 11.295 | 11.331 | 11.376 | 73851049.11 | 114766158.3 | 6.22 |
| 2 | 13.265 | 13.346 | 13.439 | 476334057.8 | 1534225158 | 83.18 |
| 3 | 13.548 | 13.583 | 13.621 | 15164622.78 | 22923072.35 | 1.24 |
| 4 | 15.101 | 15.148 | 15.246 | 217971379.6 | 441601975.7 | 23.94 |
| 5 | 15.291 | 15.372 | 15.396 | 603997706.2 | 1844369462 | 100 |
| 6 | 15.396 | 15.408 | 15.448 | 66068529.39 | 85067632.09 | 4.61 |
| 7 | 15.712 | 15.76 | 15.818 | 416774161.1 | 847123804.2 | 45.93 |
| 8 | 16.79 | 16.817 | 16.846 | 24005343.08 | 37330728.28 | 2.02 |
| 9 | 16.969 | 17.007 | 17.035 | 14921639.06 | 31483036.83 | 1.71 |
| 10 | 17.093 | 17.151 | 17.172 | 13894149.6 | 36701987.45 | 1.99 |

User Spectra

| | | |
|--------------------------|-------------------------|------------------------|
| Spectrum Source | Collision Energy | Ionization Mode |
| Peak (1) in "+ TIC Scan" | 0 | EI |

Qualitative Analysis Report



Peak List

| m/z | Abund |
|-------|------------|
| 41.3 | 151057.44 |
| 43.3 | 278888.91 |
| 55.2 | 181140.09 |
| 69.2 | 158086.16 |
| 74.3 | 1997905.75 |
| 87.2 | 1466957 |
| 129.1 | 200972.89 |
| 143 | 392153.72 |
| 171 | 259893.89 |
| 183.4 | 173814.38 |

Spectrum Source

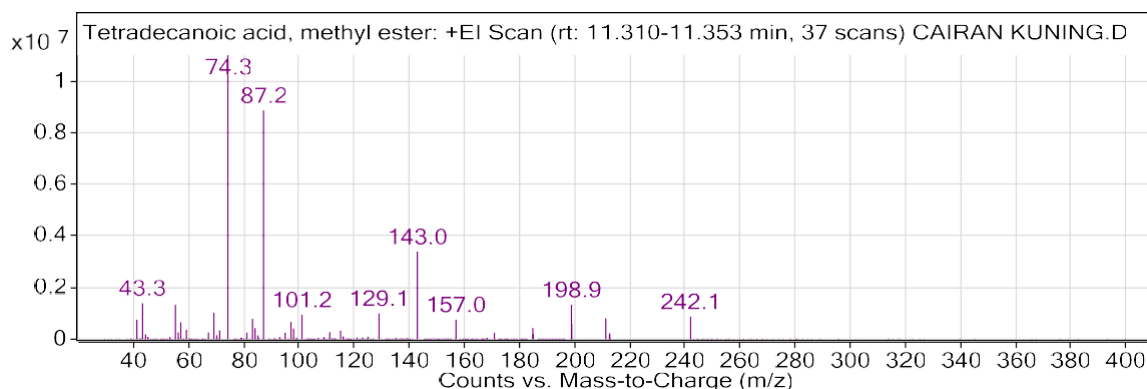
Peak (2) in "+ TIC Scan"

Collision Energy

0

Ionization Mode

EI



Peak List

| m/z | Abund |
|-------|------------|
| 43.3 | 1395576.88 |
| 55.2 | 1332030.13 |
| 69.2 | 1023771.13 |
| 74.3 | 11001987 |
| 87.2 | 8865398 |
| 101.2 | 948976.44 |
| 129.1 | 1002958.81 |
| 143 | 3391103.75 |
| 198.9 | 1338159.75 |
| 242.1 | 876043 |

Spectrum Source

Peak (3) in "+ TIC Scan"

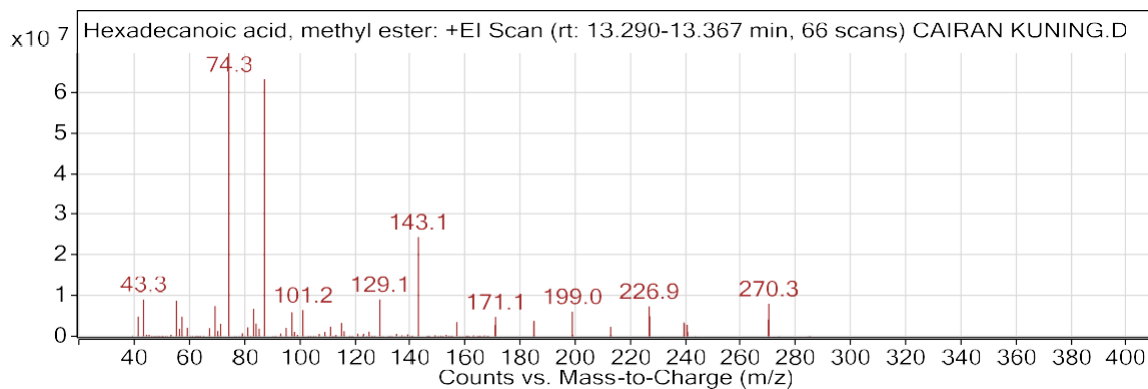
Collision Energy

0

Ionization Mode

EI

Qualitative Analysis Report



Peak List

| m/z | Abund |
|-------|-----------|
| 43.3 | 9061694 |
| 55.3 | 8780220 |
| 69.3 | 7454313.5 |
| 74.3 | 69606856 |
| 83.3 | 6750670.5 |
| 87.2 | 63197360 |
| 129.1 | 9101602 |
| 143.1 | 24430880 |
| 226.9 | 7397401.5 |
| 270.3 | 8022612.5 |

Spectrum Source

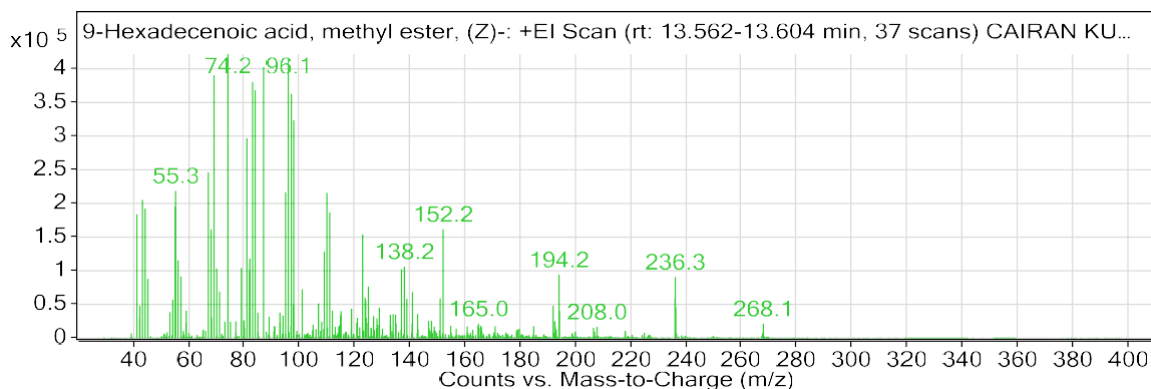
Peak (4) in "+ TIC Scan"

Collision Energy

0

Ionization Mode

EI



Peak List

| m/z | Abund |
|------|-----------|
| 67.2 | 246844.84 |
| 69.3 | 391652.66 |
| 74.2 | 422609.91 |
| 81.1 | 297337.09 |
| 83.2 | 381581.03 |
| 84.1 | 368970.44 |
| 87.2 | 403409.47 |
| 96.1 | 416752.53 |
| 97.3 | 363907.41 |
| 98.1 | 324328.06 |

Spectrum Source

Peak (5) in "+ TIC Scan"

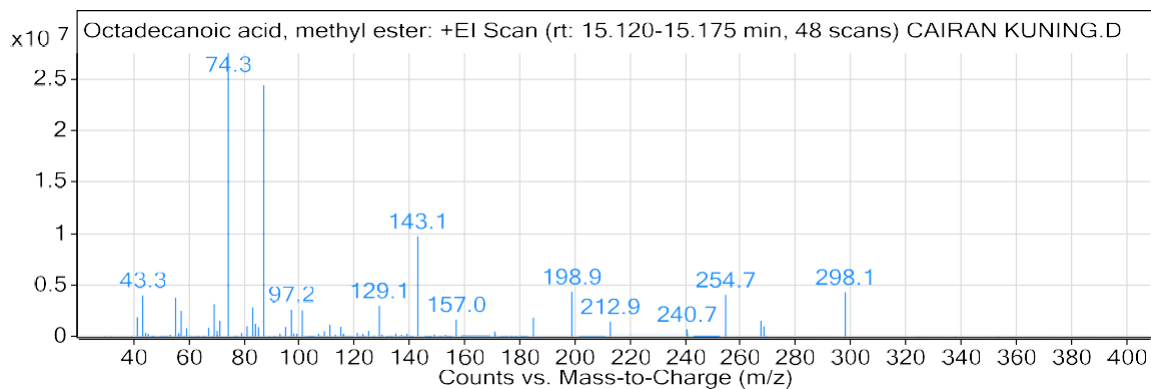
Collision Energy

0

Ionization Mode

EI

Qualitative Analysis Report



Peak List

| <i>m/z</i> | Abund |
|------------|------------|
| 43.3 | 3997941.75 |
| 55.2 | 3754465 |
| 69.2 | 3137346.25 |
| 74.3 | 27577608 |
| 87.2 | 24467498 |
| 129.1 | 2981968 |
| 143.1 | 9748784 |
| 198.9 | 4343644 |
| 254.7 | 4036673 |
| 298.1 | 4305293 |

Spectrum Source

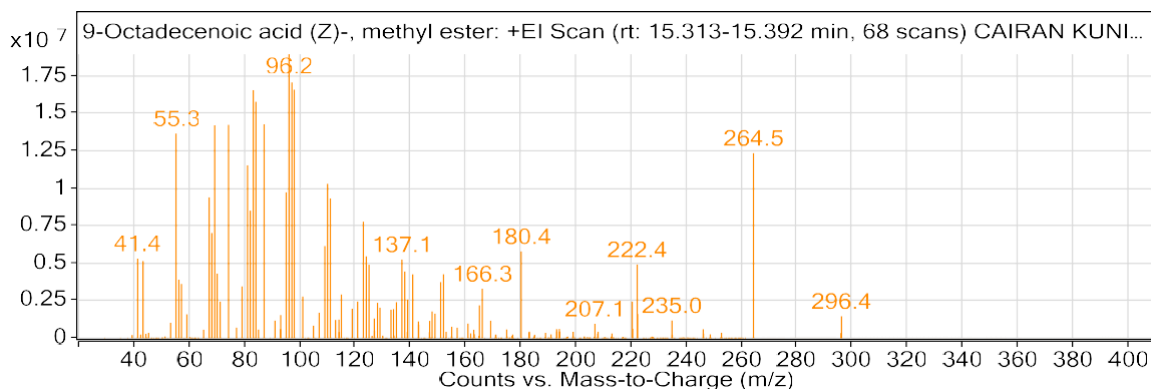
Peak (6) in "+ TIC Scan"

Collision Energy

0

Ionization Mode

EI



Peak List

| <i>m/z</i> | Abund |
|------------|----------|
| 55.3 | 13658623 |
| 69.3 | 14203953 |
| 74.3 | 14243675 |
| 83.3 | 16548045 |
| 84.2 | 15783500 |
| 87.2 | 14275727 |
| 96.2 | 18948128 |
| 97.3 | 17068960 |
| 98.1 | 16591524 |
| 264.5 | 12353006 |

Spectrum Source

Peak (7) in "+ TIC Scan"

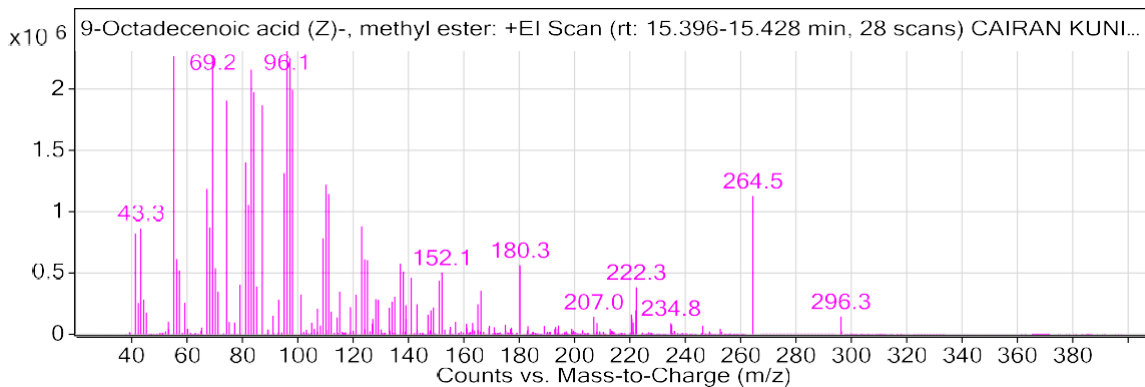
Collision Energy

0

Ionization Mode

EI

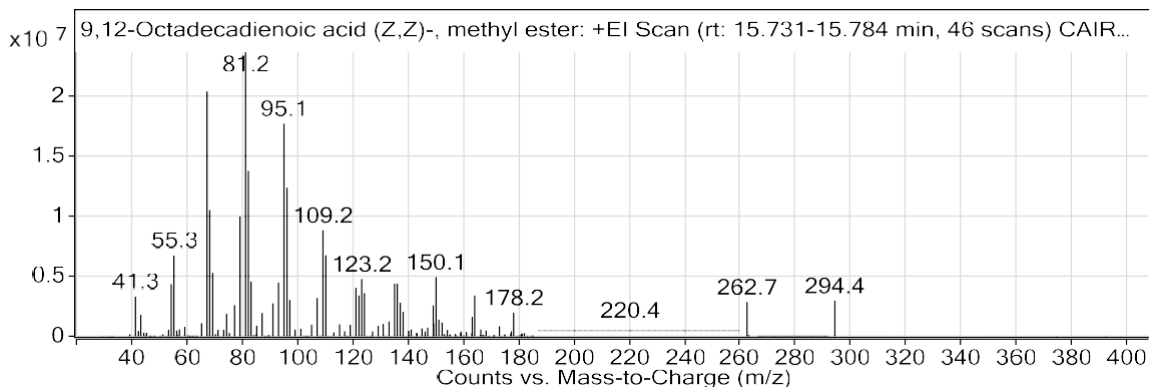
Qualitative Analysis Report



Peak List

| m/z | Abund |
|------|------------|
| 55.2 | 2275936.5 |
| 69.2 | 2283709.25 |
| 74.3 | 1911552 |
| 81.2 | 1406669.38 |
| 83.2 | 2164958.75 |
| 84.1 | 1979380.25 |
| 87.2 | 1872344 |
| 96.1 | 2315343.25 |
| 97.2 | 2260328.25 |
| 98.1 | 1999728.63 |

Spectrum Source Peak (8) in "+ TIC Scan" **Collision Energy** 0 **Ionization Mode** EI

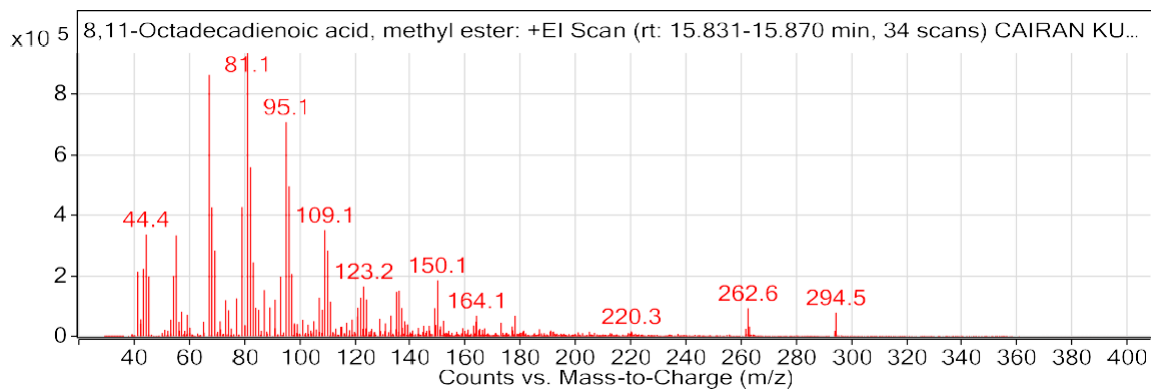


Peak List

| m/z | Abund |
|-------|-----------|
| 55.3 | 6715946.5 |
| 67.3 | 20362672 |
| 68.2 | 10502789 |
| 79.2 | 9954805 |
| 81.2 | 23619718 |
| 82.2 | 13756033 |
| 95.1 | 17687088 |
| 96.2 | 12354425 |
| 109.2 | 8821226 |
| 110.2 | 6739884 |

Spectrum Source Peak (9) in "+ TIC Scan" **Collision Energy** 0 **Ionization Mode** EI

Qualitative Analysis Report



Peak List

| m/z | Abund |
|-------|-----------|
| 44.4 | 337067.22 |
| 55.2 | 334655.25 |
| 67.2 | 866067.44 |
| 68.2 | 427499.06 |
| 79.1 | 428295.34 |
| 81.1 | 937489.44 |
| 82.2 | 560404.13 |
| 95.1 | 709587.19 |
| 96.2 | 497196.72 |
| 109.1 | 351996.75 |

Spectrum Source

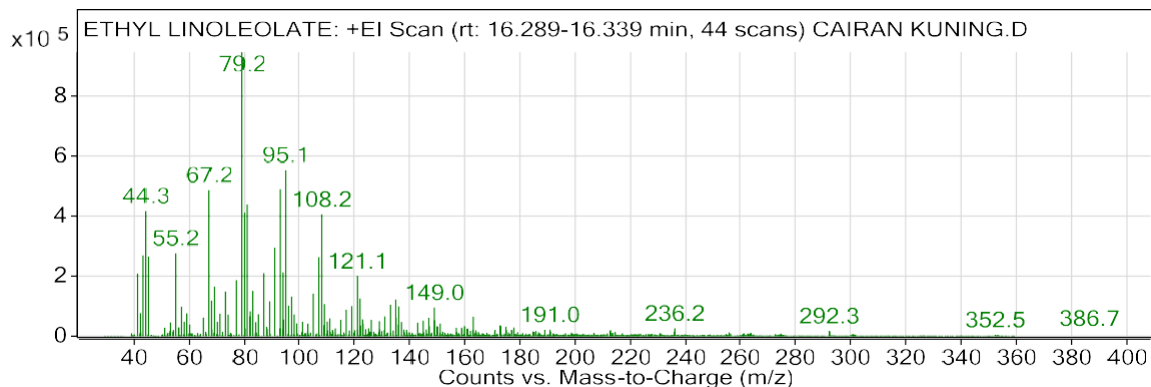
Peak (10) in "+ TIC Scan"

Collision Energy

0

Ionization Mode

EI



Peak List

| m/z | Abund |
|-------|-----------|
| 44.3 | 417515.63 |
| 55.2 | 276523.78 |
| 67.2 | 487161.38 |
| 79.2 | 946510.63 |
| 80.2 | 411489.69 |
| 81.1 | 438877.91 |
| 91.1 | 294960.97 |
| 93.1 | 490349.72 |
| 95.1 | 553263.75 |
| 108.2 | 406618.69 |

Spectrum Source

Peak (11) in "+ TIC Scan"

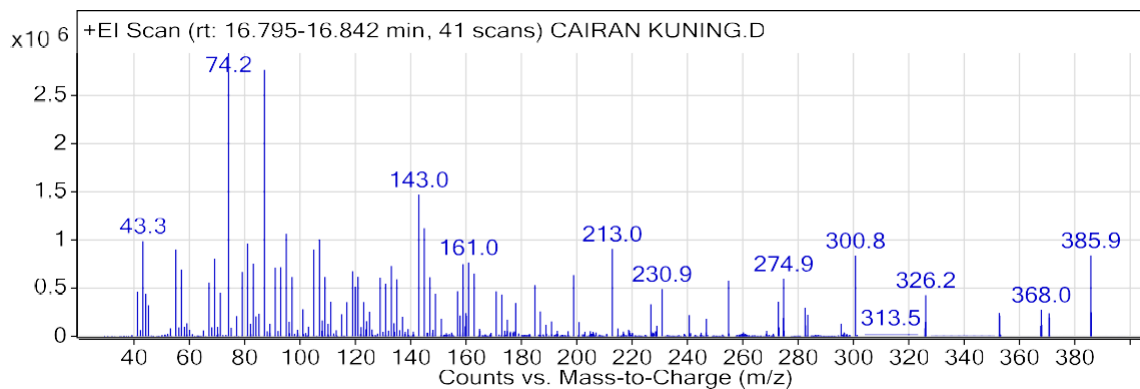
Collision Energy

0

Ionization Mode

EI

Qualitative Analysis Report



Peak List

| m/z | Abund |
|-------|------------|
| 43.3 | 989873.88 |
| 55.2 | 903365.44 |
| 74.2 | 2943954 |
| 81.1 | 965383.31 |
| 87.2 | 2771696 |
| 95.1 | 1066410.5 |
| 107.1 | 1006884.38 |
| 143 | 1473420.63 |
| 145 | 1125654.5 |
| 213 | 909384.31 |

Spectrum Source

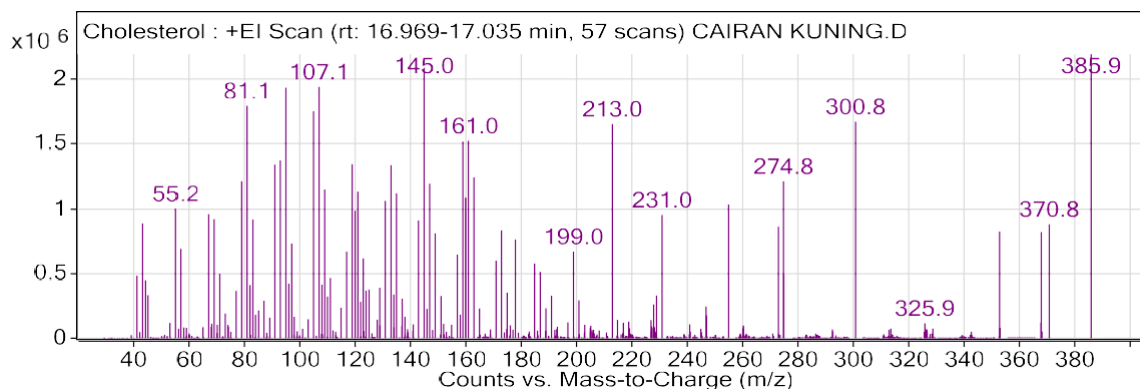
Peak (12) in "+ TIC Scan"

Collision Energy

0

Ionization Mode

EI



Peak List

| m/z | Abund |
|-------|------------|
| 81.1 | 1795264.38 |
| 95.1 | 1934950.13 |
| 105.1 | 1751857.13 |
| 107.1 | 1941301.88 |
| 145 | 2088469.88 |
| 159 | 1518228.38 |
| 161 | 1524937.5 |
| 213 | 1653916.13 |
| 300.8 | 1672265.5 |
| 385.9 | 2192341 |

Spectrum Source

Peak (13) in "+ TIC Scan"

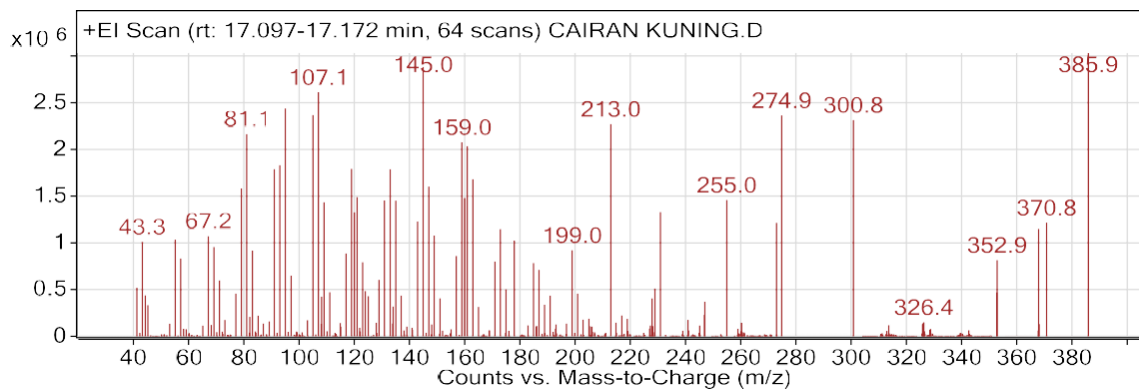
Collision Energy

0

Ionization Mode

EI

Qualitative Analysis Report



Peak List

| m/z | Abund |
|-------|------------|
| 81.1 | 2169155 |
| 95.1 | 2444274.25 |
| 105.1 | 2374026.5 |
| 107.1 | 2618078.75 |
| 145 | 2890205.25 |
| 159 | 2082219.88 |
| 213 | 2277081.5 |
| 274.9 | 2369377 |
| 300.8 | 2320496.5 |
| 385.9 | 3037798.5 |

--- End Of Report ---