

LAMPIRAN

Lampiran 1. Data Pendukung Laporan Penelitian

Tabel 1. Data Analisa *Tensile Strength* dan *Elongation at break*

Sampel (ml)	Et (MPa)	Esec (MPa)	σ_{xi} (MPa)	σ_Y (MPa)	S _Y (%)	σ_M (MPa)	S _M (%)	S _M (corr) (%)	σ_s (MPa)
1	319	58.5	1.31	2.17	0.42	16.10	8.10	0.42	0.532
3	252	887	-	-	-	16.50	13.00	1.7	14.8
5	696	-	2.15	-	-	14.80	9.00	0.89	16.1
10	119	251	16.2	3.70	1.4	2.17	4.10	1.4	3.30

Diperoleh diagram dari hasil analisa *tensile strength* dan *elongation at break* yaitu:

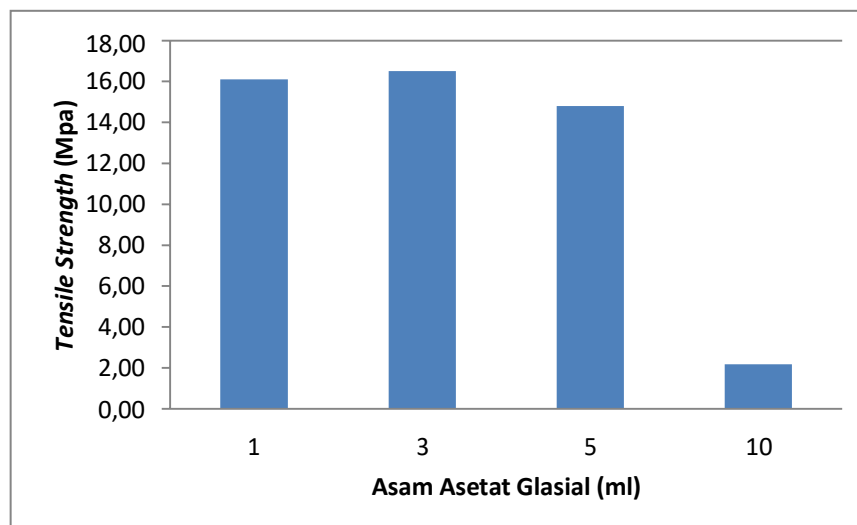
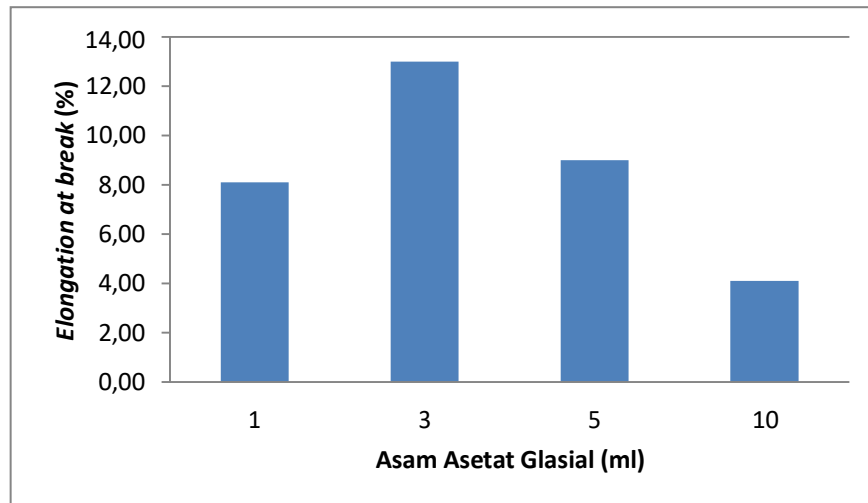
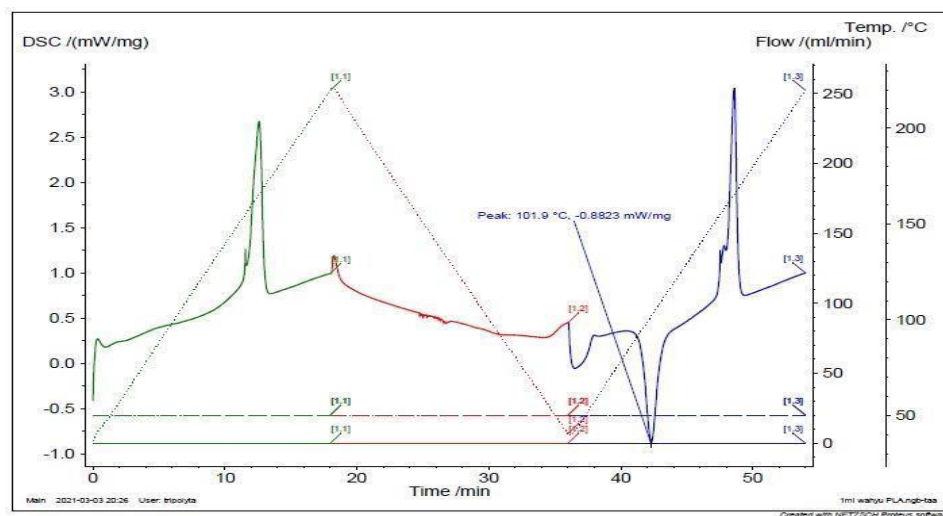


Diagram *Tensile Strength*

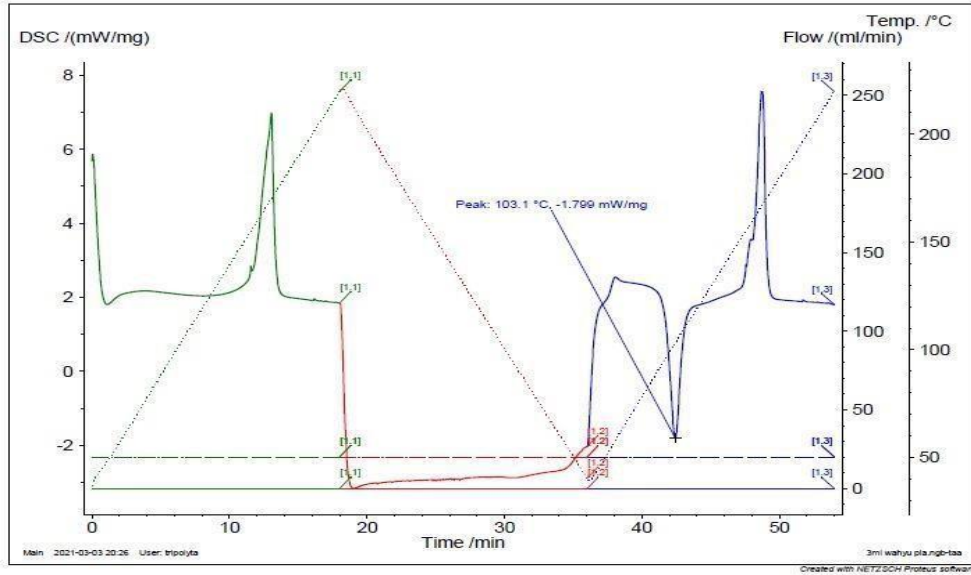
Diagram *Elongation at break***Tabel 2.** Hasil analisa termal

Asam Asetat Glasial	Titik Leleh (°C)
1 ml	101,9
3 ml	103,1
5 ml	93,9
10 ml	91,5

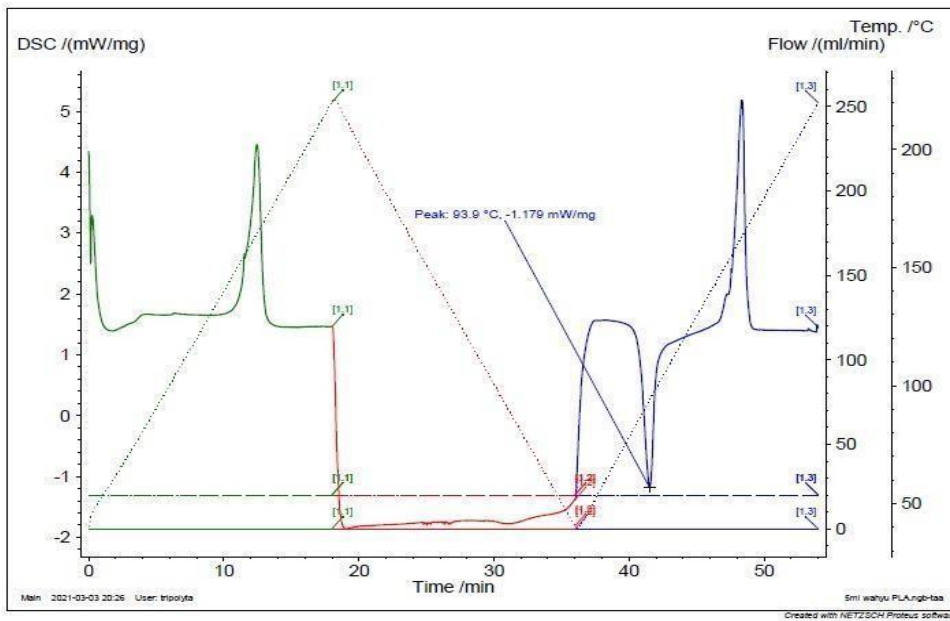
(a) Penambahan Asam asetat glasial 1 ml



(b) Penambahan Asam asetat glasial 3 ml



(c) Penambahan Asam asetat glasial 5 ml



Perhitungan Analisis Data Uji Biodegradabilitas

Sampel	W ₀ (gram)	W _A (gram)	Δ W _A (gram)
Pati- gliserol-as.asetat 3 ml	0,1182	0,0590	0,0592
Pati- gliserol-as.asetat 5 ml	0,0642	0,0056	0,0586
Pati- gliserol-as.asetat 10 ml	0,0946	0,0207	0,0739

Rumus uji biodegradabilitas:

$$\% \text{kehilangan berat} = \frac{\Delta W_A}{W_0} \times 100\%$$

Pati- Gliserol- as. asetat 3ml

$$\Delta W_A = 0,0592 \text{ gram} ; \quad W_0 = 0,1182 \text{ gram}$$

$$\% \text{kehilangan berat} = \frac{0,0592}{0,1182} \times 100\% = 50\%$$

$$\text{Degradabilitas} = 59,2 \text{ mg/6 hari} = 9,87 \text{ mg/hari}$$

$$\begin{aligned} \text{Waktu terdegradasi} &= \frac{100\%}{\% \text{kehilangan berat}} \times 6 \text{ hari} \\ &= \frac{100\%}{50\%} \times 6 \text{ hari} = 12 \text{ hari} \end{aligned}$$

Pati- Gliserol- as. asetat 5ml

$$\Delta W_A = 0,0586 \text{ gram} ; \quad W_0 = 0,0642 \text{ gram}$$

$$\% \text{kehilangan berat} = \frac{0,0586}{0,0642} \times 100\% = 91\%$$

$$\text{Degradabilitas} = 58,6 \text{ mg/6 hari} = 9,76 \text{ mg/hari}$$

$$\begin{aligned} \text{Waktu terdegradasi} &= \frac{100\%}{\% \text{kehilangan berat}} \times 6 \text{ hari} \\ &= \frac{100\%}{91\%} \times 6 \text{ hari} = 6,593 \text{ hari} \end{aligned}$$

Pati- Gliserol- as. asetat 10ml

$$\Delta W_A = 0,0739 \text{ gram} ; \quad W_0 = 0,0946 \text{ gram}$$

$$\% \text{kehilangan berat} = \frac{0,0739}{0,0946} \times 100\% = 78\%$$

$$\text{Degradabilitas} = 73,9 \text{ mg/6 hari} = 12,32 \text{ mg/hari}$$

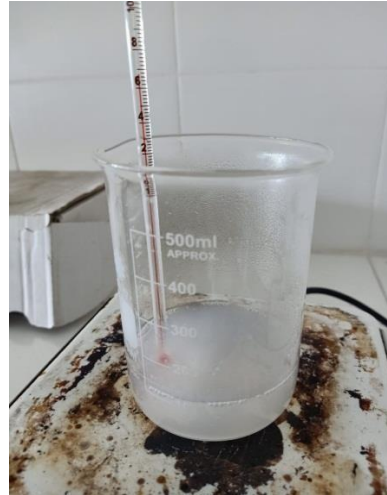
$$\begin{aligned} \text{Waktu terdegradasi} &= \frac{100\%}{\% \text{kehilangan berat}} \times 6 \text{ hari} \\ &= \frac{100\%}{78\%} \times 6 \text{ hari} = 7,692 \text{ hari} \end{aligned}$$

Lampiran 2. Dokumentasi Penelitian

1. Proses pembuatan larutan pati terplastisasi glisero



(a) Larutan pati dengan aquadest



(b) Larutan pati Larutan pati yang telah tergelatinisasi

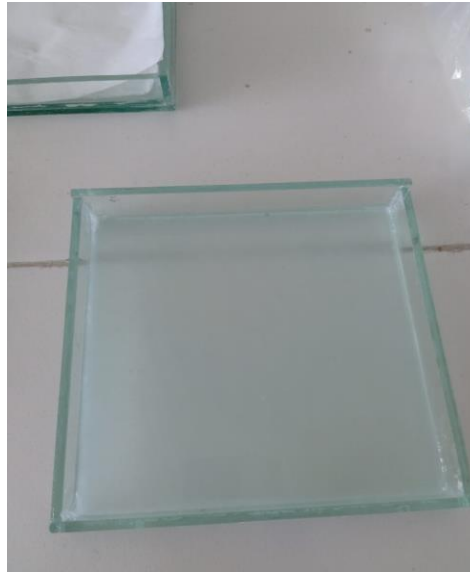
2. Proses pembuatan polimer *blend* PLA-Pati



(a) PLA yang sudah larut dalam klorofom



(b) Mencampurkan Pati terplastisasi gliserol dengan PLA

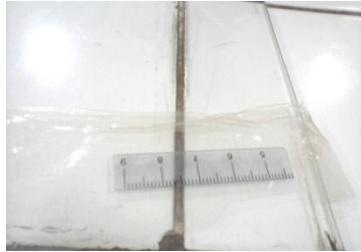


(c) *Blend film* dalam plate kaca



(d) *Blend film* yang sudah kering

3. Uji Biodegradable



Pemotongan plastik ukuran 5x1 cm



Penguburan sampel



Penanda tempat plastik dikubur

Keadaan plastik setelah penguburan

Gliserol-As. asetat 3 ml



Gliserol-As. Asetat 5ml



Gliserol-As. asetat 10 ml

